

Chapter 14

Semiconductor Electronics

What this chapter is about

Devices made from Si and Ge (semiconductors) have replaced bulky vacuum tubes since the 1950s. Smaller, cheaper, low power, longer life.

Solids classified by resistivity

Conductors :  $10^{-8}$  to  $10^{-6}$  ohm m

Semiconductors :  $10^{-5}$  to  $10^6$  ohm m

Insulators :  $10^{11}$  to  $10^{19}$  ohm m

Conductivity  $\sigma = 1 / \text{resistivity}$ .

Energy bands at a glance :

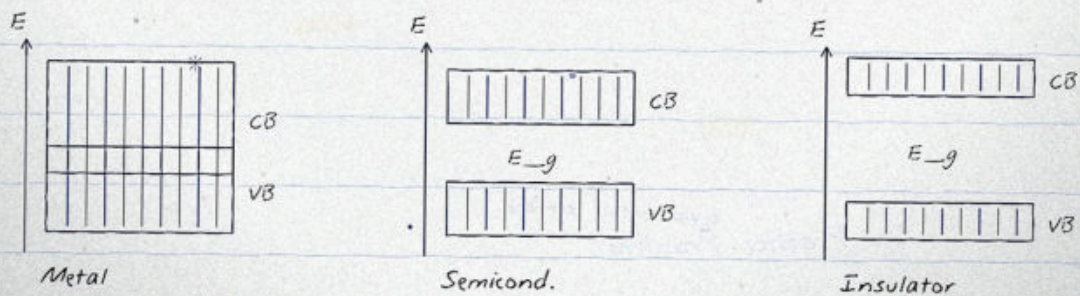


Fig. energy band picture of three classes of solids

## Energy Band Theory

In a single atom, electrons occupy discrete energy levels. In a crystal, atoms are close enough that levels split into broad bands.

### Valence and conduction bands

Valence band (VB) : highest fully-filled band  
at  $T = 0$  K.

Conduction band (CB) : next allowed band,  
usually empty at  $T = 0$  K.

Energy gap  $E_g$  : gap between VB top and  
CB bottom (forbidden zone).

### Classification by $E_g$ :

Metal :  $E_g = 0$  (bands overlap)

Insulator :  $E_g > 3$  eV

<- diamond 6 eV

Semiconductor :  $E_g$  1 eV

<- Si : 1.1 eV

<- Ge : 0.72 eV

At 0 K a pure semiconductor behaves like an insulator. As  $T$  rises, electrons jump VB ~~up~~ to CB. Conductivity rises with  $T$  (opposite to metals).

## Intrinsic Semiconductors

A pure single crystal of Si or Ge with no impurity is called intrinsic.

### Covalent bonding in Si / Ge

Si and Ge are tetravalent (4 valence electrons).

Each atom forms 4 covalent bonds with neighbours.

At  $T = 0\text{ K}$  all bonds intact  $\rightarrow$  no free carriers.

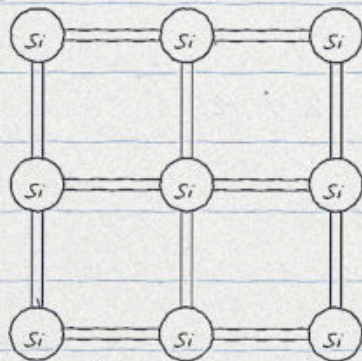


Fig. Si crystal - each atom shares 4 valence electrons with 4 nearest neighbours.

### Thermal generation

At  $T > 0\text{ K}$  some bonds break. Each broken bond gives one free electron (CB) and one hole (VB). These come in pairs.

## Electrons and Holes

### What is a hole ?

A vacancy in a covalent bond acts like a positively charged carrier (charge =  $+e$ ).

Neighbour electron jumps into vacancy  $\rightarrow$  the vacancy effectively moves.

Holes move in valence band, electrons in CB.

### Intrinsic carrier concentration

In a pure semiconductor :

$$n_e = n_h = n_i$$

$\leftarrow$  thermal eqm.

$\leftarrow$  in pure crystal

$n_i$  = number of electron-hole pairs /  $m^3$

For Si at 300 K  $1.5 \times 10^{16} / m^3$

For Ge at 300 K  $2.4 \times 10^{19} / m^3$

### Conduction in intrinsic

Total current :  $I = I_e + I_h$

$\sigma = e ( n_e \mu_e + n_h \mu_h )$

$\mu_e, \mu_h$  = electron and hole mobilities.

Usually  $\mu_e > \mu_h$  (electrons faster).

Intrinsic conductivity grows rapidly with T.

## Extrinsic Semiconductors

Intrinsic conductivity is too small for real devices. Doping = adding a tiny amount of impurity ( 1 in  $10^6$  atoms) to drastically increase conductivity.

### Two types of dopant

① Pentavalent (5 valence e)  $\rightarrow$  n-type

Examples : P, As, Sb.

② Trivalent (3 valence e).  $\rightarrow$  p-type

Examples : B, Al, In.

### n-type formation

P atom replaces a Si atom. 4 of its 5 valence electrons make covalent bonds. The 5th is loosely bound ( 0.01 eV) - easily ~~released~~ ionised.

Donor atom  $\rightarrow$  gives up an electron to CB.

Majority carriers : electrons (n) \*

Minority carriers : holes (very few)

$n_e \gg n_h$  in n-type  $\leftarrow$  P, As, Sb

## p-type & Mass-Action Law

### p-type formation

B atom replaces a Si atom. It has only 3 valence electrons - one bond stays incomplete. \*

That missing bond is a hole.

Acceptor atom  $\rightarrow$  accepts an electron from valence band leaving a hole behind.

Majority carriers : holes (p)

Minority carriers : electrons (very few)

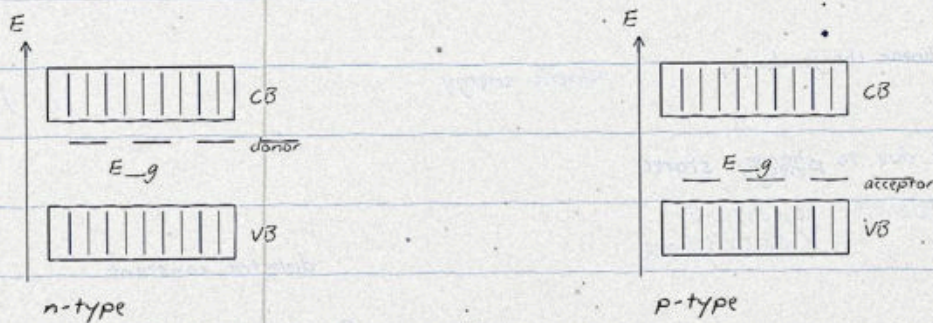


Fig. donor levels (just below CB) and acceptor levels (just above VB).

\*

### Mass-action law

$$n_e \times n_h = n_i \text{ at fixed } T$$

Holds for both n-type and p-type at equilibrium.

## Charge Neutrality & Examples

### Charge neutrality

An extrinsic semiconductor is overall neutral.

$$N_D + n_h = N_A + n_e$$

$N_D$  = donor density,  $N_A$  = acceptor density.

If only donors:  $n_e = N_D$ ,  $n_h = n_i^2 / N_D$ .

If only acceptors:  $n_h = N_A$ ,  $n_e = n_i^2 / N_A$ .

### Example 14.1

Si has  $n_i = 1.5 \times 10^{16} / m^3$ . Doped with donors at  $N_D = 5 \times 10^{22} / m^3$ . Find  $n_e$ ,  $n_h$ .

Solution :

$$n_e = N_D = 5 \times 10^{22} / m^3$$

$$n_h = n_i^2 / n_e$$

$$= (1.5 \times 10^{16})^2 / (5 \times 10^{22})$$

$$= 2.25 \times 10^{32} / 5 \times 10^{22}$$

$$* = 4.5 \times 10^9 / m^3 \text{ (minority)}$$

Notice :  $n_e / n_h = 10^{13}$  - huge ratio !

Doping changes carrier balance dramatically.

Conductivity goes up by  $10^6$  on doping.

## p-n Junction Formation

A p-n junction is made by suitably doping one side of a single Si crystal p-type and the other side n-type (not by gluing two pieces).

### Two processes at the junction

① Diffusion : majority carriers

Holes diffuse  $p \rightarrow n$  ;

electrons diffuse  $n \rightarrow p$ .

This is the diffusion current.

② Drift : minority carriers

Once ions are exposed, an E field is set up in depletion region ( $n \rightarrow p$  direction). \*

\* This E pushes minority carriers  $\rightarrow$  drift current (opposite to diffusion).

At equilibrium : diffusion = drift ;  
net current = 0.

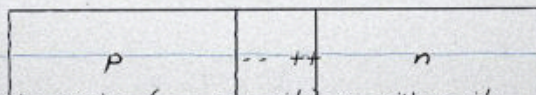


Fig. depletion region ( own wide ) on either side.

## Depletion Region & Barrier

### Depletion region

When majority carriers diffuse across the junction they leave behind ionised donors on n-side (+) and ionised acceptors on p-side (-).

These fixed ions form a thin region devoid of free carriers - the depletion region.

(width 0.1 to 1. micron).

### Built-in barrier

Fixed ions set up an internal  $E$  field from n (+ions) to p (-ions). It opposes further diffusion of majority carriers.

$V_b$	0.3 V (Ge),	0.7 V (Si)
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$V_b$  is also called potential barrier or junction / cut-in voltage.

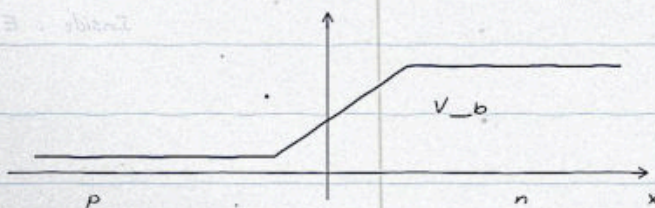


Fig. potential variation across the junction

## Forward Bias

External battery : + to p-side , - to n-side.

External  $V$  opposes the built-in barrier.

### What happens

- ① Barrier : effective barrier  $= V_b - V$
- ② Depletion width decreases.
- ③ Diffusion current rises sharply.
- ④ Current \*is mainly due to majority carriers.

After  $V > V_b$  (knee voltage),  $I$  rises almost exponentially with  $V$  :

$$I = I_0 ( e^{(eV/kT)} - 1 ) \leftarrow \text{Shockley diode}$$

$\leftarrow$  equation

\*

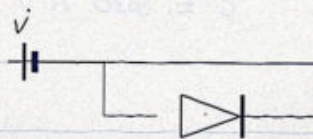


Fig: forward biased p-n junction ( low resistance )

## Reverse Bias

External battery : + to n-side , - to p-side.

External  $V$  adds to the built-in barrier.

### What happens

① Barrier : effective barrier =  $V_b + V$

② Depletion width increases.

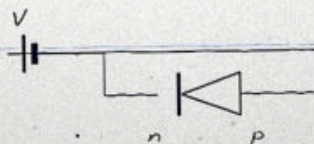
③ Diffusion of majority carriers 0.

④ Current is due to minority carriers only.

This small current saturates - independent of  $V$   $\rightarrow$  reverse saturation current  $I_0$ .

$I_0$       micro A (Ge) ,      nA (Si) minority

Very high  $V$   $\rightarrow$  avalanche / Zener breakdown :  
current rises suddenly, diode may be damaged  
if ~~voltage~~ power is not limited.



## V-I Characteristic of Diode.

Plot of diode current  $I$  versus applied voltage  $V$  (sign included).

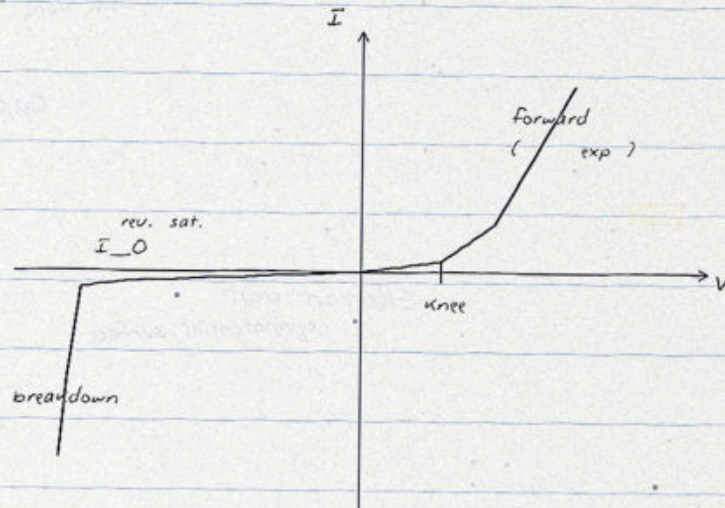


Fig. V-I curve of a p-n junction diode

Forward : current rises sharply after  $V_b$ .

Reverse : tiny constant  $I_0$  until breakdown.

## Dynamic Resistance & Ideal Diode

### Static (DC) resistance

$$R = V / I$$

← at a chosen point

Useful only at one operating point.

### Dynamic (AC) resistance

$$r_d = dV / dI$$

← slope of V-I curve

\* ← (small signal)

Forward bias :  $r_d$  is small (few ohm).

Reverse bias :  $r_d$  is huge ( M ohm).

### Ideal diode (model)

① Forward : zero resistance ; acts as short.

② Reverse : infinite resistance ; open circuit.

Real diode :  $V_b$  drop + small forward R.

An ideal diode lets current pass in only one direction - a one-way valve for charge.

## Junction Diode as a Rectifier

Rectifier = device that converts AC voltage into DC. Uses the one-way property of diode.

### Why diode rectifies

During +ve half cycle  $\rightarrow$  forward biased  
 $\rightarrow$  current flows ; output across  $R_L$ .

During -ve half cycle  $\rightarrow$  reverse biased  
 $\rightarrow$  current 0 ; output across  $R_L = 0$ .

### Two configurations

① Half-wave : single diode , only half the AC cycle.

② Full-wave :

(a) Centre-tap with 2 diodes.

(b) Bridge rectifier with 4 diodes.

### Transformer + diode

AC mains (220 V , 50 Hz) is stepped down by a transformer. Diode(s) then rectify it.

Ripple frequency : half-wave  $\rightarrow$  ~~700~~ 50 Hz.

Full-wave  $\rightarrow$  100 Hz (input was 50 Hz).

Higher ripple freq is easier to smooth.

# Half-Wave Rectifier

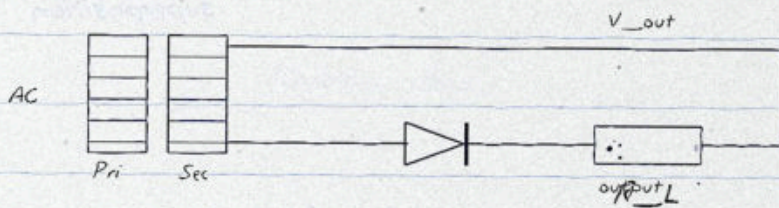


Fig. half - wave rectifier circuit

## Output waveform

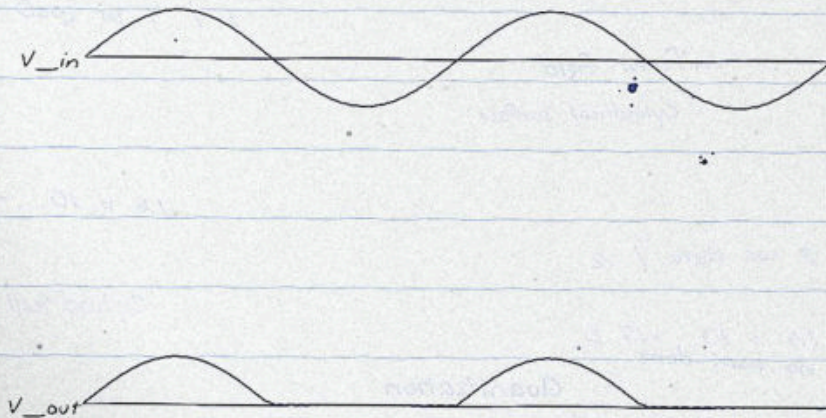


Fig. input AC & half-wave output ( +ve only )

## Full-Wave Rectifier (Centre-Tap)

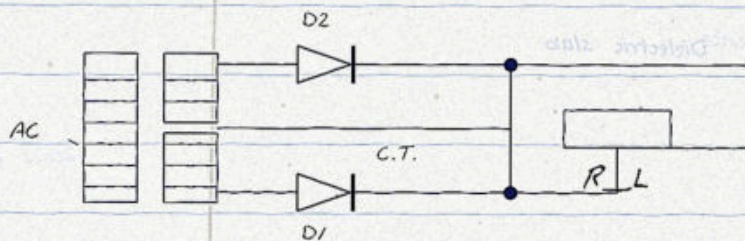


Fig. centre - tap full - wave rectifier

### Working

+ve half cycle  $\therefore$  D1 on, D2 off  $\rightarrow$  top half delivers current.

-ve half cycle : D2 on, D1 off  $\rightarrow$  bottom half delivers current.

In both halves, current through  $R_L$  flows in the SAME direction  $\rightarrow$  full-wave DC.

Ripple frequency =  $2 f_{in} = \cancel{50} 100$  Hz.

Efficiency 81% (vs 40.6% half-wave).

## Bridge Rectifier

Uses 4 diodes in a bridge (Wheatstone-like) arrangement. No centre-tap needed.

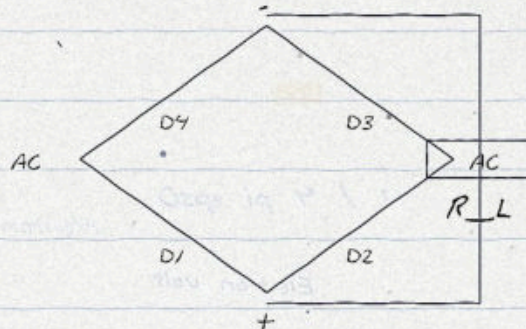


Fig. 4-diode bridge rectifier (full-wave)

### Advantages

- ① No centre-tap transformer needed.
- ② Better transformer utilisation.
- ③ Same efficiency 81% as centre-tap.

## Filtering & Ripple Factor

### Why we need a filter

Output of a rectifier is pulsating DC :

DC plus an AC ripple component.

Filter smoothens it into steady DC.

### Capacitor (shunt) filter

A capacitor  $C$  is connected across  $R_L$ .

When  $V_{out}$  rises  $\rightarrow C$  charges to peak  $V_m$ .

When  $V_{out}$  falls  $\rightarrow C$  discharges through  $R_L$ , holding output near  $V_m$ .

Larger time constant  $\tau = R_L C \rightarrow$  smaller ripple, better DC.

### Ripple factor

$$r = V_{rms} \text{ (ripple)} / V_{dc}$$

$\leftarrow$  smaller = better

Half-wave (no filter) :  $r = 1.21$

Full-wave (no filter) :  $r = 0.482$

With capacitor filter :  $r \ll 0.01$ \*

Efficiency  $\eta = P_{dc} / P_{ac}$  :

Half-wave 40.6% , Full-wave 81.2%.

## Special Purpose Diodes

### (1) Zener diode

A heavily doped p-n junction designed to operate in the reverse breakdown region.

At  $V = V_z$ , voltage stays almost constant even when reverse current changes a lot.

Two breakdown mechanisms :

(a) Zener breakdown - field ionisation  
(heavy doping, thin depletion).

(b) Avalanche breakdown - chain collisions.

Use : voltage regulator

Connected in reverse bias across a load.

Series resistor  $R_s$  drops excess voltage.

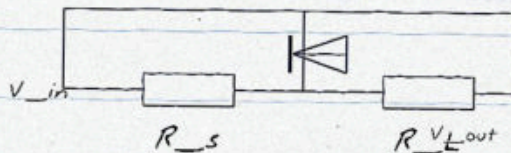


Fig. Zener as a constant voltage source

Output  $V_{out} = V_z$  stays nearly constant.

## Optoelectronic Devices

### (2) Photodiode

A p-n junction operated under reverse bias with a transparent window. Light photons of energy  $h\nu > E_g$  create extra electron-hole pairs in the depletion region.

These add to reverse saturation current.

Reverse current grows with light intensity

-> used in light detectors, optical fibre Rx.

### (3) Light Emitting Diode (LED)

Forward biased junction made of GaAs, GaP, InP etc. Electrons recombine with holes in the junction, releasing photons.

$h\nu$	$E_g$	← colour set by $E_g$
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Threshold  $V$  :  $V_b$  of material. \*

Different  $E_g$  -> different colours.

### (4) Solar cell

Unbiased illuminated junction. Photons make e-h pairs ; built-in field separates them

-> open-circuit voltage  $V_{oc}$  across load.

## Solar Cell Details

### Material choice

Used semiconductors : Si , GaAs , CdTe , CIGS.

$E_g$  : 1 - 1.8 eV . matches solar spectrum.

Top layer thin (transparent) , bottom layer thick. Top contact is a finger grid.

### Key parameters

$V_{oc}$  : open-circuit voltage . 0.5 - 0.6 V (Si)

$I_{sc}$  : short-circuit current 40 mA / cm<sup>2</sup>

FF : fill factor =  $P_{max} / (V_{oc} I_{sc})$

$\epsilon$  : efficiency \* 15 - 25%.

\*

### I - V curve of solar cell

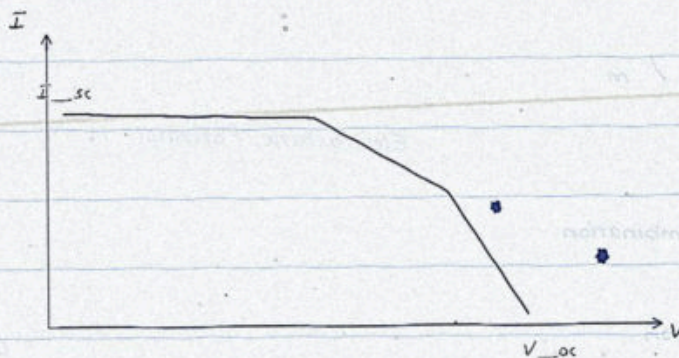


Fig. Solar cell I - V (operating in 4th quadrant)

Power output =  $V \times I$  , maximised at the knee.

## Worked Example - Diode Current

### Example 14.2

A Si diode in series with  $R = 1 \text{ k ohm}$  and a 12 V battery. Find the current through  $R$ .

Take  $V_b = 0.7 \text{ V (Si)}$ , ideal diode otherwise.

Solution :

KVL around the loop :

$$V - V_b - I R = 0 \quad \leftarrow \text{Kirchhoff}$$

$$\begin{aligned} \text{Hence } I &= (V - V_b) / R \\ &= (12 - 0.7) / 1000 \\ &= 11.3 / 1000 \\ &= 11.3 \text{ mA} \end{aligned}$$

If Ge had been used ( $V_b = 0.3 \text{ V}$ ) :

$$I = (12 - 0.3) / 1000 = 11.7 \text{ mA}$$

### Note

Drop across the diode ( $V_b$ ) is small compared to source  $V$ , so current is nearly the ohmic value  $V / R = 12 \text{ mA}$ .

Diode is ON only when  $V_{app} > V_b$ .

## Worked Example - Rectifier Eff.

### Example 14.3

A full-wave bridge rectifier feeds  $R_L = 1 \text{ k}$ .

Peak secondary voltage  $V_m = 14.14 \text{ V}$ .

Take 2 diode drops  $= 1.4 \text{ V}$  total.

Find  $V_{dc}$ ,  $I_{dc}$  and  $\eta$ .

Solution :

Effective peak  $V_{peak} = 14.14 - 1.4 = 12.74 \text{ V}$ .

$$\begin{aligned} V_{dc} \text{ (full-wave)} &= 2 V_{peak} / \pi \\ &= 2 \times 12.74 / 3.14 \\ &= 25.48 / 3.14 \quad 8.11 \text{ V} \end{aligned}$$

$$\begin{aligned} I_{dc} &= V_{dc} / R_L = 8.11 / 1000 \\ &= 8.11 \text{ mA} \end{aligned}$$

$$I_{rms} = I_m / \sqrt{2}; \quad V_{rms} = V_{peak} / \sqrt{2}$$

$$\epsilon = 8 / \pi^2 \quad 0.812$$

i.e. 81.2 % (ideal full-wave).

For half-wave :  $V_{dc} = V_{peak} / \pi$

and  $\eta_{max} = 40.6 \%$ .

Bridge wins by factor 2 in  $V_{dc}$  and in  $\eta$ .

## Worked Example - Carrier Ratio

### Example 14.4

Pure Ge has  $n_i = 2.4 \times 10^{19} / \text{m}^3$  at 300 K.

Doped p-type with  $N_A = 4.5 \times 10^{22} / \text{m}^3$ .

Find  $n_h$ ,  $n_e$  and the ratio  $n_h / n_e$ .

Solution :

Since  $N_A \gg n_i$ ,  $n_h \approx N_A$ .

$$n_h = 4.5 \times 10^{22} / \text{m}^3.$$

Mass-action law :  $n_e n_h = n_i^2$

$$n_e = n_i^2 / n_h$$

$$= (2.4 \times 10^{19})^2 / (4.5 \times 10^{22})$$

$$= 5.76 \times 10^{38} / 4.5 \times 10^{22}$$

$$= 1.28 \times 10^{16} / \text{m}^3.$$

$$\text{Ratio } n_h / n_e = \frac{4.5 \times 10^{22}}{1.28 \times 10^{16}} = 3.5 \times 10^6$$

Holes outnumber electrons by  $10^6$  - the sample is firmly p-type.

Note :  $n_h$  is set almost entirely by  $N_A$ , not by temperature (so long as  $N_A \gg n_i$ ).

## Quick Comparison Tables

### Conductor vs Semicond. vs Insul.

Property	Cond.	Semi.	Insul.
$\rho$ (ohm m)	$10^{-8}$	$10^{-5}$ to $10^{-6}$	$10^{11}$ +
$E_g$	0	1 eV	> 3 eV
$dR / dT$	+ve	-ve	n/a
carriers	e	e + h	0

### n-type vs p-type

Property	n-type	p-type
dopant	P, As, Sb	B, Al, In
valency	5	3
majority	electrons	holes
minority	holes	electrons
extra level	donor (CB-)	acceptor (VB+)

### Half-wave vs Full-wave

Quantity	Half	Full
Diodes used	1	2 or 4
Ripple frequency	f	2f
$\eta_{max}$	40.6 %	81.2 %
Ripple r (no filter)	1.21	0.482

## Key Formulas

### Carriers

$$n_e \times n_h = n_i^2$$

← mass-action

$$\sigma = e (n_e \mu_e + n_h \mu_h)$$

← conductivity

### Diode

$$I = I_0 (e^{(eV/kT)} - 1)$$

← Shockley

$$r_d = dV / dI$$

← dynamic R

### Rectifier

$$V_{dc} (HW) = V_m / \pi$$

$$V_{dc} (FW) = 2 V_m / \pi$$

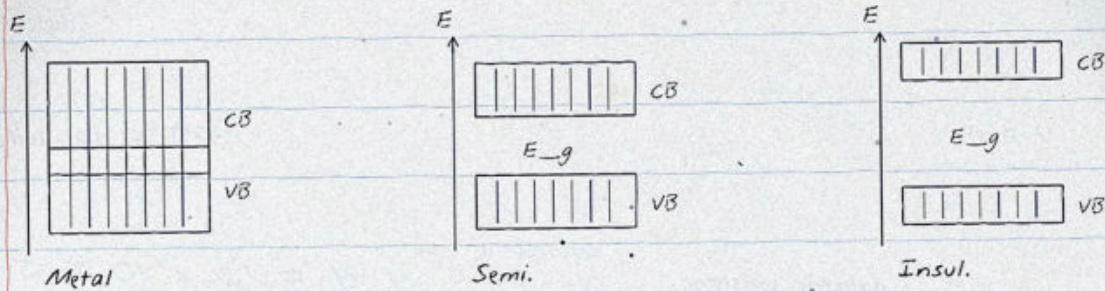
$$\eta_{HW} = 40.6\% \quad , \quad \eta_{FW} = 81.2\%$$

$$\text{ripple } r = V_{rms,ac} / V_{dc}$$

Constants used :  $k = 1.38 \times 10^{-23} \text{ J / K}$  ;

$e = 1.6 \times 10^{-19} \text{ C}$  ;  $kT/e = 0.026 \text{ V at } 300 \text{ K}$ .

## Summary - Band Picture



$$E_g \approx 0$$

$$E_g \approx 1 \text{ eV}$$

$$E_g > 3 \text{ eV}$$

### Quick takeaways

- ① Doping changes carrier balance by  $10^6$ .
- ② p-n junction shows one-way conduction.
- ③ Forward bias  $\rightarrow$  low  $R$ ; reverse  $\rightarrow$  high  $R$ .
- ④ Diode rectifies AC into pulsating DC.
- ⑤ Filter capacitor smoothens it to steady DC.

End of chapter ~~#3~~ 14 - revise tables !